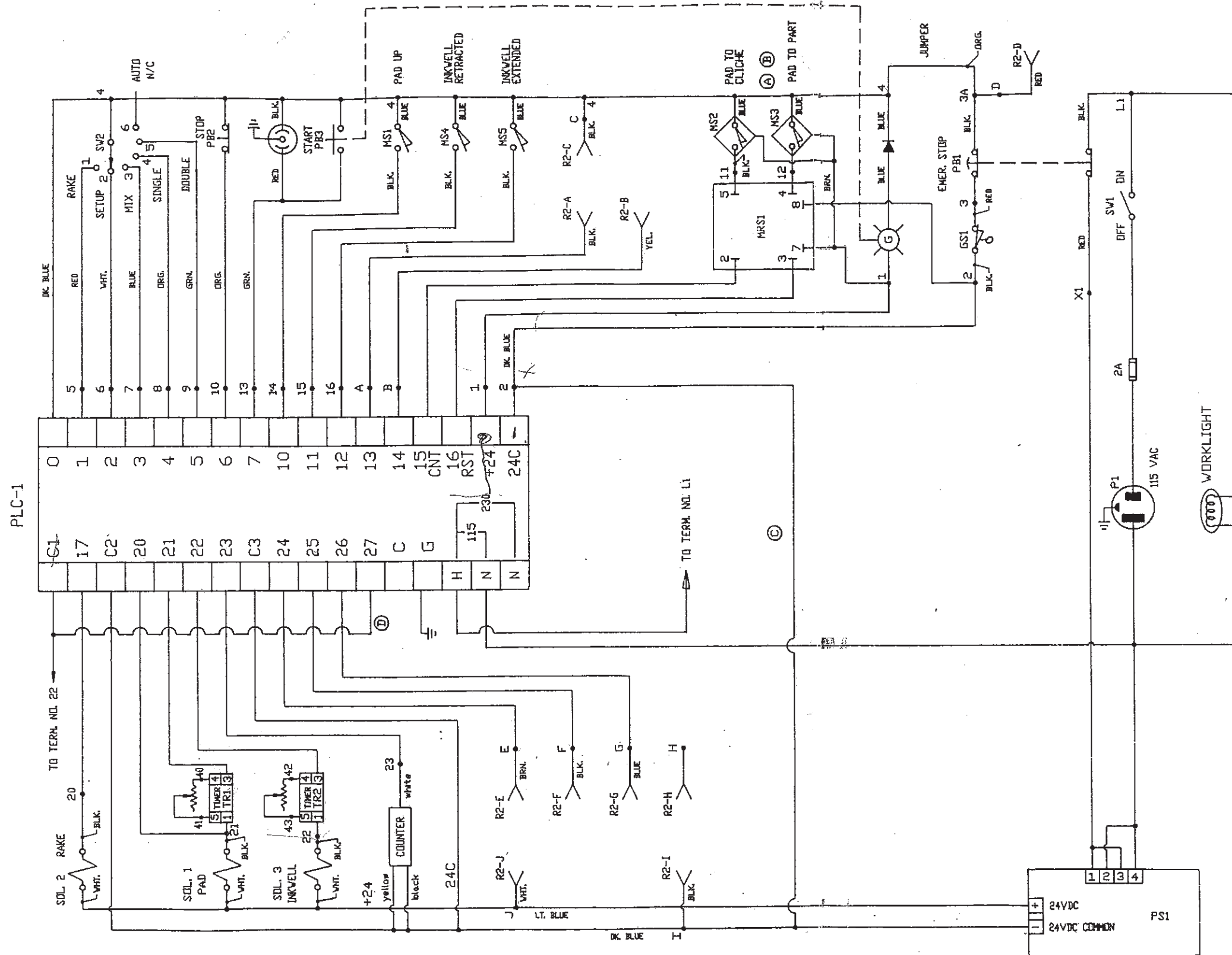




NOTE: -
USED ON UP300, UP400, UP500
FOR ALL BEIGE MACHINES

					PART NUMBER		DESCRIPTION		ITEM										
					4		-3		-2		-1	NO REWORK							
					REMOVE ALL BURRS AND BREAK ALL SHARP CORNERS							UNITED SILICONE INCORPORATED LANCASTER NEW YORK							
					TOLERANCE UNLESS OTHERWISE SPECIFIED							TITLE ELECTRICAL DIAGRAM DC PROGRAMMABLE CONTROLLER							
E MTC-30-50 DELETED VCM MODULE					3 DECIMAL $\pm .005$							DRAWN BY DBV		DATE 2-23-89		APPRO BY		DATE	
D DBV-23-89 USED OUTPUT R27 FOR INKVELL DIRECT					2 DECIMAL $\pm .010$							SCALE		QTY		NO		DWG. NO. UP400-D-121	
C DBV-23-89 TIED 24VDC COMMONS TOGETHER					FRACTIONAL $\pm 1/64$ MIL FRACTION $\pm .005$ ALL ANGULAR DIMENSIONS $\pm 1/2$ DEGREES							CUSTOMER							
B 1 DL 10-15-80 CHANGED FOR NEW INS TERMINALS																			
A 1 DL 9-6-80 CHANGED TO A 3 WIRE DEVICE																			
NO BY DAT					SION														